RESPONSIBILITY: Valor Tours, Ltd. acts only as an agent in providing all the services in connection with the tour described in this brochure, and cannot assume responsibility for injury, death, damage or loss due to delays, mechanical defects or failure of any nature aboard aircraft, buses, ships, ship's tenders or zodiacs, or any other means of conveyance, accommodation, or other services resulting directly or indirectly from any acts of God, dangers incident to the sea, fire, breakdown of machinery or equipment, acts of government, other authorities de jure or de facto, wars (whether declared or not), hostilities and civil disturbances, acts of terrorism, strikes, riots, thefts, pilferage, epidemics, quarantine, medical or customs regulations or procedures, defaults, delays or cancellations, or changes from any causes beyond our control, or any loss or damage resulting from improperly issued passports, visas, travel documents, and that neither we nor any of our affiliates shall become liable for any additional expenses of liability sustained or incurred by a tour member as a result of the foregoing causes. The airlines concerned are not to be held responsible for any act or omission or events during the time the passenger is not aboard the aircraft or conveyance. The passenger contract in use shall constitute the sole contract between the carrier and the purchaser of the tour and/or the passenger and the carrier. The right is reserved, should the circumstances warrant it, to alter the itinerary or the sequence of places visited. The right is reserved to substitute hotels for other hotels of a similar category. The operator reserves the right at their or their agent's discretion, to decline to accept, retain or cancel any member of the tour, at any time or place, or cancel the trip if circumstances demand. If the tour operator for any reason whatsoever cancels the trip, all partial and/or full payments will be refunded in full without any further obligation on their part. The schedules used in the operation of this tour are subject to change, without notice. If any tour member does not utilize any portion of the transportation at any time or for any reason whatsoever, additional cost of substitute transportation will be borne by the passengers. Payment of the required deposit or any partial or full payment for reservations shall constitute consent to all the provisions listed in the brochure. Valor Tours Ltd. cannot guarantee or be held responsible for assigned seating aboard any aircraft used in this tour. All legal questions will be settled within the jurisdiction of the County of Marin, California.

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Cover picture from Museum of the Battle of the Bulge



Battle of the Bulge – In Depth With Bob Kozlowski

September 5 to 13, 2024



By September 1944 Allied forces in Western Europe were nearing the German border. An attempt to gain an early crossing of the Rhine at Arnhem had failed with operation Market Garden. In December, the Allies were poised to cross the Rhine, the last great natural barrier to the heart of Germany. In the meantime, Hitler was planning a counter offensive through the Ardennes region of Northern Europe. This became known as the "Battle of the Bulge".

America's Oldest and Most Experienced Military History Tour Operator

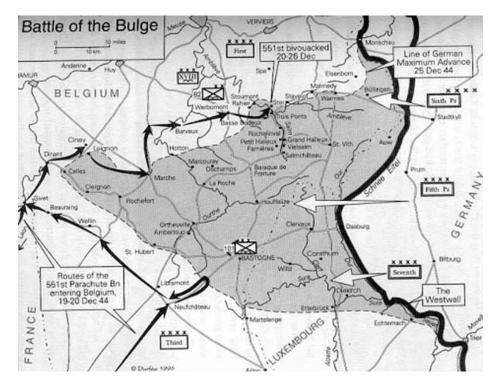
The Ardennes, the historically noted area of "The Battle of the Bulge", is a geographically beautiful area comprised of hills, rivers and forests. Its is here where much history was made that we remember today. There was much more to this battle than just Bastogne.

This will be a lively-paced tour that will closely re-trace the paths of 1st SS Peiper and the 5th Panzer Army lead by Monteuffel. We will be



Bob Kozlowski at La Gleize Museum, 2015

crisscrossing their paths and follow the advances into the area eventually nicknamed the "Bulge". Stopping at many of the memorials, museums and travelling the roads, crossing the bridges and being in the forests where the combat occurred, this tour will bring you to the locations where history was made. We will travel over 400 miles to reach a thorough appreciation of this moment in history.



Battle of the Bulge In-Depth tour – September 2024 REGISTRATION FORM Mail to: Valor Tours, Ltd., 10 Liberty Ship Way, Sausalito, CA 94965 Questions? Call 1-800-842-4504
Enclosed is my/our deposit in the amount of (\$600 per person, per tour) in the form of a check, or credit card:
Exp Sec Code
For accommodations based on at win share basis orsingle occupancy: I am traveling alone and wish to share with another tour member,SmokingNon smoking or I am traveling alone and do not wish to share and will pay the single supplement.
Name
Name
Address
CitytateZip
Phone (days)
Email: (if any)
Veteran of WWII, family member, history buff:
I/we require assistance with air fare/arrangements from To Europe to coincide with tour.
I/we require additional nights pre-tour I/we require additional night post-tour.
Facilities for the disabled are non-existent. Please let us know if you have any disabilities that may prevent you from climbing on and off aircraft, buses or walking. I/we have read and understand the terms and conditions as set forth in this brochure.

Signature

Date

Reservations and Final Payment

Reservations can only be held with a deposit of \$600 per person per tour, accompanied by the Application form. Valor Tours Ltd. accepts checks and credit cards. Once received a confirmation/invoice, reading list and travel insurance information will be sent to you. Final payment is due 90 days prior to departure unless otherwise stated on confirmation. Reservations will be accepted on a first come – first served basis. Valor Tours, Ltd. does not recommend that children under the age of 12 participate on this tour. Passport required. Visas are not required. As of May 2023 we are not sure if proof of vaccine for Covid will be required, but we doubt it.

Cancellations and Changes

If Valor Tours, Ltd. receives cancellation more than 90 days prior to departure your deposit is fully refundable. Cancellations received between 89 to 30 days prior to commencement of tour subject to loss of deposit. Cancellation within 30 days or 'no shows" are non refundable. Refunds may take up to 30 days to process. Cancellation charges also apply to additional travel arrangements such as airfare. Travel medical emergency, baggage loss/delay and cancellation insurance coverage is available upon request.

Baggage allowance

We recommend one suitcase and one carry-on bag per person, please. Porterage for one bag per person is included in the tour cost; however there may be times when you will be responsible for your baggage, so it is to the benefit of the passenger to travel light. Passengers are responsible for carry-on bags, purses, camera bags, briefcases, etc. No responsibility is accepted for loss or damage to baggage, or any of the passenger's belongings.

Disabilities

Any personal disability requiring special attention should be reported to Valor Tours at the time of reservation. Valor Tours will make reasonable attempts to accommodate the special needs of disabled tour participants, but is not responsible for any denial of services by carriers, hotels, restaurants and other independent suppliers. Motor coach companies and other carrier employees may not physically lift participants or assist them on or off conveyances. A qualified companion must accompany persons requiring such assistance. Be advised that foreign countries do not have the disabled and handicapped laws that Americans enjoy here at home.

Single travelers

Single occupancy of hotel rooms is an additional cost over and above the tour cost. If you would like to avoid this expense, you may share with another single traveler. Valor Tours will make every attempt to find you a suitable roommate of the same age and gender, however Valor Tours, Ltd. cannot be held responsible for incompatibility, nor can they guarantee a roommate should one not be available. In that case, the single supplement will apply.

Travel insurance

Emergency, medical, baggage and cancellation insurance coverage with Travelex is available upon request. A description of coverage will be sent to each participant with confirmation.

Itinerary – subject to change

Thursday September 5 (D)

Arrival Luxembourg City. Welcome dinner and introductions. Overnight Hotel Cravat (where General Bradley stayed) in Luxembourg.

Friday September 6 (B)

Depart for Echternach (most southern city considered in the "Bulge") to tour areas along the Saar River to Heosdorf Plateau and Wallendorf to see GI tree carvings, German Westwall, bunkers and sites of infantry action. On to Diekirch for lunch and visit to the museum. Then onto Clervaux, site of 28th Infantry action. Overnight Hotel International, Clervaux.

Saturday September 7 (B)

Depart Clervaux for St. Vith to see the tower. From St. Vith we drive through Poteau to see the crossroads named "Dante's Inferno". Then to Losheim to follow Peiper's advance going through the Losheim Gap, Lanzerath, Krinkelt, Rocherath, Elsenborn. Visit Henri-Chapelle American Cemetery and Memorial. Eupen for two nights at the Hotel Ambassador.

Sunday September 8 (B)

Leave for Hurtgen Forest with our local historian guide; visit to Monschau (northern most city considered in the "Bulge") and extensive visit to the Hurtgen Forest. Have dinner in Monschau, and then back to Eupen. Overnight at The Ambassador.

Monday September 9 (B)

Depart Eupen to continue the Peiper route to Stavelot, Trois-Ponts, La Gleize (museum stop), Cheneaux and Werbormont. On the way to Bastogne stop in "Parkers Crossroads", Manhay and Houffalize to see the tanks and memorials. Reaching Bastogne, check into the Hotel Melba in Bastogne for two nights.

Tuesday September 10 (B)

All day touring 101st Airborne battle engagement sites with local guide, ending with a visit to the Bastogne War Museum.

Wednesday September 11 (B)

Depart Bastogne and follow the path of the 2nd Panzers. The roads will take us to Samree, Dochamps, Hotton, La Roche, Verdenne, Marche, stopping at the Memorials and action sites. Rochefort to Celles (farthest Panzer penetration). Leave for Dinant on the Meuse and the Citadel (great views). Stop at location of The Rock that symbolizes farthest German recon advance in the Bulge offense. Check into Ibis City Centre in Dinant.

Thursday September 12 (B, D)

From Dinant to St. Hubert to see plaques dedicated to French paratroopers, U.S. 87th Inf. Division and one dedicated to Ernest Hemingway who stayed in St. Hubert in December 1944. Onto Luxembourg City for a lunch stop and visit to the American Cemetery and Patton's Grave in Hamm. Stop at Bock Casemates castle and scenic area. Farewell Dinner and overnight Hotel Cravat in Luxembourg.

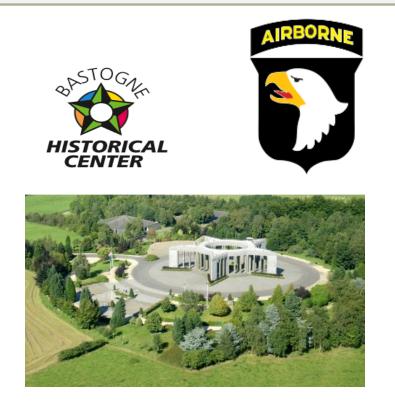
Friday September 13 (B)

After breakfast, check out of hotel and transfer to airport. Tour ends.

TOUR COST \$3,550.00 PER PERSON, BASED ON TWIN SHARE. SINGLE SUPPLEMENT \$800 EXTRA.

Tour cost includes: Services of Bob Kozlowski as tour leader/historian; 8 night's hotel accommodations at three and four star hotel, room's ensuite; breakfast daily; welcome and farewell dinners with coffe/tea/water; private air conditioned coach transport/driver; all entrance fees; porterage at hotels; local taxes; local guides when necessary.

Does not include passport fees; alcoholic beverages with meals; items of a personal nature such as phone calls, laundry; tips to driver; air fare; cancellation insurance. Based on a minimum of 10 full fare passengers travelling together and maximum of 14 passengers, and currency values in effect as of May 2023.





Left: The Sherman tank of the 11th US Armored Division "Thunderbolt" was completely renovated and is a major monument in Bastogne. Right: Patton's Grave in Luxembourg.



2017 Battle of the Bulge In-Depth group. Tour leader Kozlowski far right.

Itinerary and cost subject to change. Revisions can be made to accommodate the needs of participating Veterans and family members. Valor Tours reserves the right to substitute any hotel with a hotel of similar or better quality. Tour costs based on minimum of 10 participants and maximum of 14 participants. If number of participant's falls below 10 passengers, modifications may be made to itinerary, hotels and/or components of tour. This tour qualifies for the Early Booking/Payment Policy.